CONTROL STATIONS

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Characteristics

Plastic Series 22.5 Ø

Cast Aluminium Series 22.5 Ø

Cast Aluminium Series 30.5 Ø

Assembled Control Station

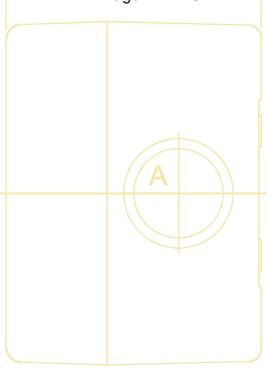
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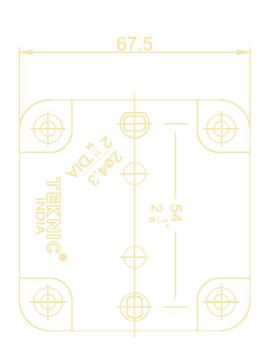
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Characteristics of Control Stations

		Control Stations
Characteristics of Contro	l Stations	
Ambient air temperature	Storage	-40+70
	Operation	-25 + 70
Degree of Protection		IP65
Conforming to Standards		IEC 947-5-1
Material and Colours	Plastic	Polyester, white(top) and black(bottom) yellow(top) and black(bottom)
	Metalic	Cast Aluminum, synthetic enamel paint Silver Hammertone(top) and Black Hammertone(bottom) Grey RAL 7032(top & Bottom) Opal Green IS275(top & bottom)
Cable Entries	Plastic	"knock-outs" for no.13 cable glands(PG13.5)
	Metalic	tapped hole suitale for PG13 cable glands, 3/4" tapped.

PLASTIC SERIES - ONE WAY STATION

Material :EngineeringThermoplastic

Chemical Resistance: Excellent resistance to aliphatic hydrocarbons, petrol, oils and greases, dilute acids and bases, detergents and most acqueous salt solution at ambient temperature.

Flame Retardancy: V-0 as per UL 94 standard.

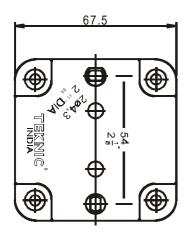
Mechanical Strength: As per ISO R527 test

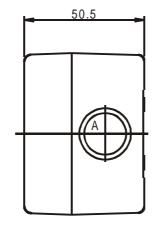
1. At 23°C - 7.5 kpsi 2. At 93°C - 4.5 kpsi

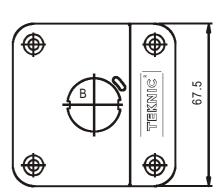
Mechanical Toughness: As per ISO R180 test

- 1. Izod impact strength at 23°C 0.95 ft.lb/in.
- 2. Unnotched strength at 23°C 9.5 ft.lb/in.

Long term Stability: Very low rate of thermal aging illustrated by its continous use temperature according to UL.







- A Cut out provision for Cable (4No's)
- B Cut out for ø22.5 Switch

COLOUR ORDERING CODE

Top: White 3 001 Q 11

Bottom: Black

Top : Yellow 3 001 Q 10

Bottom: Black

PLASTIC SERIES - TWO WAY STATION

TEKNIC

Material : Engineering Thermoplastic

Chemical Resistance: Excellent resistance to aliphatic hydrocarbons, petrol, oils and greases, dilute acids and bases, detergents and most acqueous salt solution at ambient temperature.

Flame Retardancy: V-0 as per UL 94 standard.

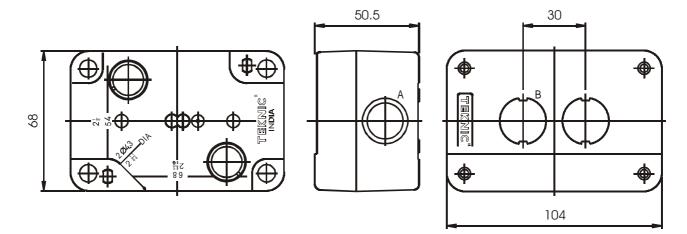
Mechanical Strength: As per ISO R527 test

1. At 23°C - 7.5 kpsi 2. At 93°C - 4.5 kpsi

Mechanical Toughness: As per ISO R180 test

- 1. Izod impact strength at 23°C 0.95 ft.lb/in.
- 2. Unnotched strength at 23°C 9.5 ft.lb/in.

Long term Stability: Very low rate of thermal aging illustrated by its continous use temperature according to UL.



- A Cut out provision for Cable (6No's)
- B Cut out for ø22.5 Switch (2 No's)

COLOUR ORDERING CODE

Top: : White 3 001 R 11

Bottom: Black

Top : Yellow 3 001 R 10

Bottom: Black

TYPE	COLOUR	ORDERING CODE
ONE WAY CONTROL STATION ENCLOSURE TEXNIC 90.0 70.0	Hammertone	2 001 A 01
TERNIC 90.0	Hammertone	2 002 C 01
THREE WAY CONTROL STATION ENCLOSURE	Hammertone	2 00 3 E 01

TEKNIC

TYPE	COLOUR	ORDERING CODE
FOUR WAY CONTROL STATION ENCLOSURE	Hammertone	2 002 G 01
SIX WAY CONTROL STATION ENCLOSURE	Hammertone	2 004 I 01
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NINE WAY CONTROL STATION ENCLOSURE	Hammertone	2 005 L 01
225 44.5 44.5 TEECNIC		

(y) Control Stations 30.5 Ø

CAST ALOMINION SERIES		
ТҮРЕ	COLOUR	ORDERING CODE
ONE WAY CONTROL STATION ENCLOSURE	Hammertone	1 001 A 01
TWO WAY CONTROL STATION ENCLOSURE	Hammertone	1 002 C 01
THREE WAY CONTROL STATION ENCLOSURE	Hammertone	1 003 E 01

ТҮРЕ	COLOUR	ORDERING CODE
FOUR WAY CONTROL STATION ENCLOSURE	Hammertone	1 002 G 01
SIX WAY CONTROL STATION ENCLOSURE	Hammertone	1 003 01
TEKNIC TEKNIC		
NINE WAY CONTROL STATION ENCLOSURE	Hammertone	1 004 L 01
1002 1002		

Teknic also supplies **Control Stations** with assembly and wiring.









